

CLAIMS

1 1. A tamper evident and resealable bag, comprising:
2 a first sheet and a second sheet of a plasticized material, said sheets
3 being secured together along opposite extending side edges;
4 at least one pair of reclosable portions extending in opposing fashion
5 and proximate a top extending edge of said sheets of material;
6 a looped header portion extending from said reclosable portions along a
7 selected distance corresponding to said top; and
8 a zipper secured over said reclosable portions in proximity to said
9 looped header portion;
10 at least one item being pre-inserted into an open bottom established
11 between said opposite extending sides of said first and second sheets and prior
12 to sealingly engaging said bottom.

1 2. The bag as described in claim 1, said zipper further comprising
2 an axially extending slot through which said reclosable portions are seated, said
3 zipper being traversable along said reclosable portions and in order to
4 disengage said looped header portion.

1 3. The bag as described in claim 2, further comprising first and
2 second pairs of reclosable portions extending in spaced apart fashion along said
3 top.

1 4. The bag as described in claim 3, said zipper further comprising
2 first and second extending slots for respectively seating said first and second
3 pairs of reclosable portions.

1 5. The bag as described in claim 4, further comprising said zipper
2 traversing to reclosably open a selected one of said first and second pairs of
3 reclosable portions.

1 6. The bag as described in claim 5, further comprising said zipper
2 traversing to reclosably open an upper selected one of said pairs of reclosable
3 portions.

1 7. The bag as described in claim 1, further comprising an end stop
2 being formed at each of opposite ends of said reclosable portions subsequent to
3 attaching said zipper.

1 8. The bag as described in claim 7, said end stops each further
2 comprising heat compressing said side edges of said bag and proximate said
3 reclosable portions.

1 9. The bag as described in claim 1, further comprising adhesively
2 sealing said bottom following pre-insertion of said items.

1 10. The bag as described in claim 1, further comprising heat sealing
2 said bottom following pre-insertion of said items.

1 11. A method of manufacturing a tamper evident and resealable
2 bag, comprising the steps of:

3 securing together first and second sheets of a plasticized material along
4 opposite extending side edges thereof;

5 forming at least one pair of extending and reclosable portions in
6 inwardly opposing fashion and proximate top extending edges of said sheets of
7 material;

8 forming a looped header portion in extending fashion from said
9 reclosable portions and along a selected distance corresponding to said top;

10 attaching a zipper over said reclosable portions in proximity to said
11 looped header portion; and

12 pre-inserting at least one item into an open bottom established between
13 said opposite extending sides of said first and second sheets and prior to
14 sealingly engaging said bottom.

1 12. The method as described in claim 11, further comprising the
2 step of traversing said zipper along said reclosable portions and in order to
3 disengage said looped header portion.

1 13. The method as described in claim 11, further comprising the
2 step of forming first and second pairs of reclosable portions in spaced apart
3 fashion.

1 14. The method as described in claim 13, further comprising the
2 step of attaching said zipper to said first and second pairs of reclosable
3 portions.

1 15. The method as described in claim 14, further comprising the
2 step of traversing said zipper to reclosably open a selected one of said first and
3 second pairs of reclosable portions.

1 16. The method as described in claim 15, further comprising the
2 step of reclosably opening an upper selected one of said pairs of reclosable
3 portions.

1 17. The method as described in claim 11, further comprising the
2 step of forming end stops at opposite ends of said reclosable portions and
3 subsequent to attaching said zipper.

1 18. The method as described in claim 17, said step of forming end
2 stops further comprising heat compressing said side edges of said bag and
3 proximate said reclosable portions.

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1 19. The method as described in claim 11, further comprising the
2 step of adhesively sealing said bottom following pre-insertion of said items.

1 20. The method as described in claim 11, further comprising the
2 step of heat sealing said bottom following pre-insertion of said items.